











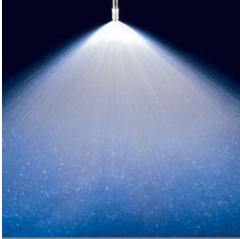
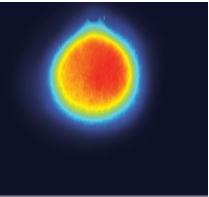

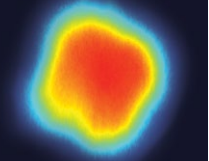
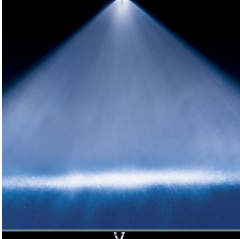


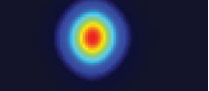

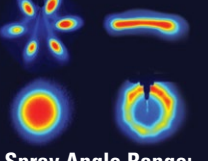

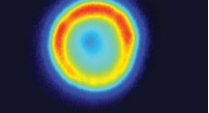
TECHNICAL REFERENCE
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Spray nozzles are precision components designed to yield very specific performance under specific conditions. To help you determine the best nozzle type for your application, the following chart summarizes the performance that each nozzle type is designed to deliver. Visit [youtube.com/sprayingystems](https://www.youtube.com/sprayingystems) for video demonstrations of spray patterns.

The spray pattern images on the right were acquired in our spray laboratories using Laser Sheet Imaging (LSI). LSI images are collected by passing a laser sheet through a cross-section of the spray plume and imaging with a light-filtered camera. The distributions are directly proportional to the surface area distribution of the sprayed material (red: high; blue: low; black: zero). Volume distributions typically are similar to surface area distributions for these nozzles, depending on the local drop size distributions.

	<p>FULL CONE NOZZLES</p> <ul style="list-style-type: none"> • Uses a unique internal vane design to produce a solid cone-shaped spray pattern • Spray pattern consists of medium- to large-sized drops 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Chemical injection • Dust suppression • Fire protection • Metal cooling • Washing/rinsing 	<p>LASER SHEET IMAGE</p> 
	<p>FULL CONE (SQUARE SPRAY) NOZZLES</p> <ul style="list-style-type: none"> • Uses a unique internal vane to produce a solid cone-shaped spray with square impact area • Spray pattern is uniform across entire spray area • Spray pattern consists of medium- to large-sized drops 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Air/gas washing • Cooling and quenching • Dust control • Fire suppression 	 <p>Spray Angle Range: 52° to 105°</p>
	<p>FLAT SPRAY (TAPERED) NOZZLES</p> <ul style="list-style-type: none"> • Produces a tapered-edge flat spray pattern • Used on spray headers to provide uniform coverage as a result of overlapping distributions 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Coating • Lubricating • Glazing 	 <p>Spray Angle Range: 15° to 110°</p>
	<p>SOLID STREAM NOZZLES</p> <ul style="list-style-type: none"> • Produces a solid stream spray with the highest impact per unit area 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Marking • Laminar flow application 	 <p>Spray Angle Range: 0°</p>
	<p>AIR ATOMIZING AND AIR ASSISTED NOZZLES</p> <ul style="list-style-type: none"> • Produces a variety of cone and flat spray patterns through atomization of liquid by compressed air • Internal mix impingement atomization forms very fine drops 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Coating • Evaporative cooling • Humidification • Moisturizing 	 <p>Spray Angle Range: 18° to 360°</p>
	<p>ATOMIZING (HYDRAULIC, FINE MIST) NOZZLES</p> <ul style="list-style-type: none"> • Produces a finely atomized, low capacity spray in a hollow cone pattern without use of compressed air 	<p>Typical applications:</p> <ul style="list-style-type: none"> • Dust suppression • Evaporative cooling • Moisturizing • Spray drying 	 <p>Spray Angle Range: 35° to 165°</p>

CAPACITY – FLUID CAPACITY FOR HYDRAULIC NOZZLES VARIES WITH SPRAYING PRESSURE

The relationship of pressure and flow with a given orifice is:

$$\frac{Q_1}{Q_2} \sim \left(\frac{P_1}{P_2}\right)^n$$

Q = Flow Rate (in gpm or lpm)
P = Liquid pressure (in psi or bar)
n = Flow exponent

To approximate any unknown flow or pressure, use this formula when the other variables are known. The "n" exponent is used to approximate the ratio of pressure to flow based on the type of spray pattern.

Example:

To determine the flow rate of water for a 1/4G-10 standard full cone nozzle at 150 psi (10 bar), consult the performance charts in this catalog.

You will find that:

- The spray angle is 65°
- Flow (Q₁) at 40 psi = 1.9 gpm
- Pressure (P₁) = 40 psi
- Pressure (P₂) = 150 psi

Solving for Q₂ = 3.5 gpm

$$Q_2 = \frac{Q_1}{(P_1/P_2)^n} = \frac{1.9 \text{ gpm}}{(40/150)^{.46}}$$

- The spray angle is 65°
- Flow (Q₁) at 3 bar = 7.5 lpm
- Pressure (P₁) = 3 bar
- Pressure (P₂) = 10 bar

Solving for Q₂ = 13 lpm

$$Q_2 = \frac{Q_1}{(P_1/P_2)^n} = \frac{7.5 \text{ lpm}}{(3/10)^{.46}}$$

FLOW EXPONENT FOR SPECIFIC HYDRAULIC NOZZLE TYPES

Nozzle Type	Exponent "n"
Flat Spray Nozzles – All	.50
Full cone Nozzles – Vaneless, 15° and 30° Series	
Hollow Cone Nozzles – All	
Solid Stream Nozzles – All	
Full Cone Nozzles – Standard and Square	.46
Full Cone Nozzles – Wide Spray and Wide Square Spray	.44

Visit spray.com/sprayware for online flow rate and spray coverage calculators.

SPECIFIC GRAVITY

All capacity tabulations in this catalog are based on water.

Since the specific gravity of a liquid affects its flow rate, tabulated catalog capacities must be multiplied by the conversion factor that applies to the specific gravity of the liquid being sprayed as explained below.

Specific gravity is the ratio of the density of a fluid compared to the density of water. The specific gravity of water is defined as 1. When spraying fluids other than water, specific gravity must be considered in the flow calculations.

$$Q_2 = Q_1(\text{water}) \times \frac{1}{\sqrt{SG}}$$

Using the previous example:

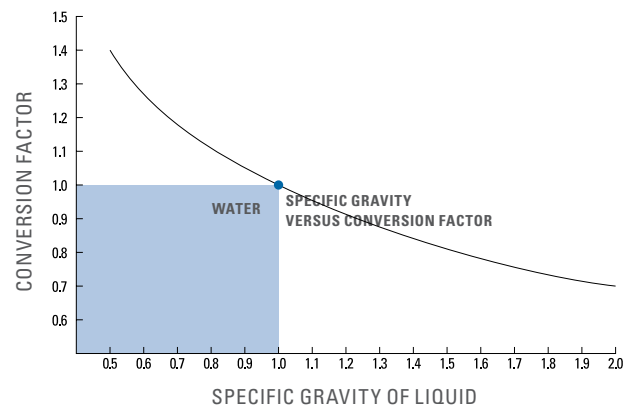
- Fluid sprayed is heavier than water and has a specific gravity of 1.4
- Flow of water at 150 psi = 3.5 gpm
- Heavy fluid (Q₂) = Q₁(water)*1/√1.4

$$Q_2 = \frac{3.5 \text{ gpm} * 1}{\sqrt{1.4}} = 2.95 \text{ gpm}$$

- Fluid sprayed is heavier than water and has a specific gravity of 1.4
- Flow of water at 10 bar = 13 lpm
- Heavy fluid (Q₂) = Q₁(water)*1/√1.4

$$Q_2 = \frac{13 \text{ lpm} * 1}{\sqrt{1.4}} = 11 \text{ lpm}$$

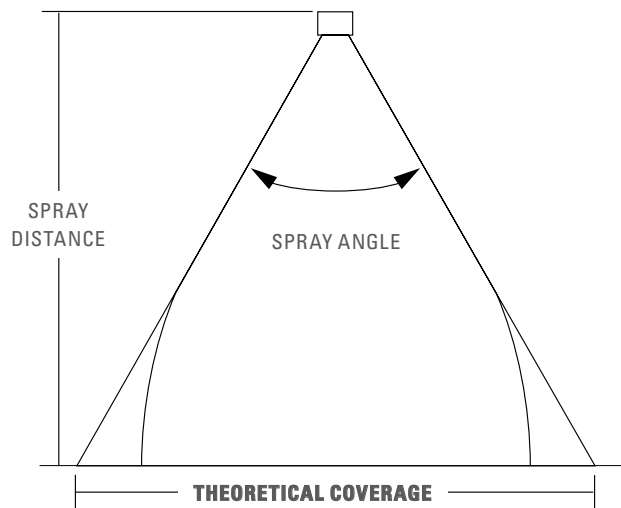
SPECIFIC GRAVITY VERSUS CONVERSION FACTOR



KEY: Conversion factor multiplied by the capacity of the nozzle when spraying water gives the capacity of the nozzle when spraying a liquid with a specific gravity corresponding to the conversion factor. This conversion factor accounts only for the effect of specific gravity on capacity and does not account for other factors affecting capacity.

SPRAY ANGLE AND COVERAGE

Tabulated spray angles indicate approximate spray coverage based on spray or distribution of water. In actual spraying, the effective spray angle varies with spray distance. Liquids more viscous than water form relatively smaller spray angles (or even a solid stream), depending upon viscosity, nozzle capacity and spraying pressure. Liquids with surface tensions lower than water will produce relatively wider spray angles than those listed for water. This table lists the theoretical coverage of spray patterns as calculated from the included spray angle of the spray and the distance from the nozzle orifice. Values are based on the assumption that the spray angle remains the same throughout the entire spray distance. In actual practice, the tabulated spray angle does not hold for long spray distances. If the spray coverage requirement is critical, request data sheets for specific spray coverage data.



Example: A spray nozzle with an angle of 65° spraying 15" (39 cm) from the target provides 19.2" (48.8 cm) of coverage

THEORETICAL SPRAY COVERAGE AT VARIOUS DISTANCES IN INCHES (CM) FROM NOZZLE ORIFICE

Spray Angle	2 in.	5 cm	4 in.	10 cm	6 in.	15 cm	8 in.	20 cm	10 in.	25 cm	12 in.	30 cm	15 in.	40 cm	18 in.	50 cm	24 in.	60 cm
5°	.2	.4	.4	.9	.5	1.3	.7	1.8	.9	2.2	1.1	2.6	1.3	3.5	1.6	4.4	2.1	5.2
10°	.4	.9	.7	1.8	1.1	2.6	1.4	3.5	1.8	4.4	2.1	5.3	2.6	7.0	3.1	8.8	4.2	10.5
15°	.5	1.3	1.1	2.6	1.6	4.0	2.1	5.3	2.6	6.6	3.2	7.9	3.9	10.5	4.7	13.2	6.3	15.8
20°	.7	1.8	1.4	3.5	2.1	5.3	2.8	7.1	3.5	8.8	4.2	10.6	5.3	14.1	6.4	17.6	8.5	21.2
25°	.9	2.2	1.8	4.4	2.7	6.7	3.5	8.9	4.4	11.1	5.3	13.3	6.6	17.7	8.0	22.2	10.6	26.6
30°	1.1	2.7	2.1	5.4	3.2	8.0	4.3	10.7	5.4	13.4	6.4	16.1	8.1	21.4	9.7	26.8	12.8	32.2
35°	1.3	3.2	2.5	6.3	3.8	9.5	5.0	12.6	6.3	15.8	7.6	18.9	9.5	25.2	11.3	31.5	15.5	37.8
40°	1.5	3.6	2.9	7.3	4.4	10.9	5.8	14.6	7.3	18.2	8.7	21.8	10.9	29.1	13.1	36.4	17.5	43.7
45°	1.7	4.1	3.3	8.3	5.0	12.4	6.6	16.6	8.3	20.7	9.9	24.9	12.4	33.1	14.9	41.4	19.9	49.7
50°	1.9	4.7	3.7	9.3	5.6	14.0	7.5	18.7	9.3	23.3	11.2	28.0	14.0	37.3	16.8	46.6	22.4	56.0
55°	2.1	5.2	4.2	10.4	6.3	15.6	8.3	20.8	10.3	26.0	12.5	31.2	15.6	41.7	18.7	52.1	25.0	62.5
60°	2.3	5.8	4.6	11.6	6.9	17.3	9.2	23.1	11.5	28.9	13.8	34.6	17.3	46.2	20.6	57.7	27.7	69.3
65°	2.5	6.4	5.1	12.7	7.6	19.1	10.2	25.5	12.7	31.9	15.3	38.2	19.2	51.0	22.9	63.7	30.5	76.5
70°	2.8	7.0	5.6	14.0	8.4	21.0	11.2	28.0	14.0	35.0	16.8	42.0	21.0	56.0	25.2	70.0	33.6	84.0
75°	3.1	7.7	6.1	15.4	9.2	23.0	12.3	30.7	15.3	38.4	18.4	46.0	23.0	61.4	27.6	76.7	36.8	92.1
80°	3.4	8.4	6.7	16.8	10.1	25.2	13.4	33.6	16.8	42.0	20.2	50.4	25.2	67.1	30.3	83.9	40.3	101
85°	3.7	9.2	7.3	18.3	11.0	27.5	14.7	36.7	18.3	45.8	22.0	55.0	27.5	73.3	33.0	91.6	44.0	110
90°	4.0	10.0	8.0	20.0	12.0	30.0	16.0	40.0	20.0	50.0	24.0	60.0	30.0	80.0	36.0	100	48.0	120
95°	4.4	10.9	8.7	21.8	13.1	32.7	17.5	43.7	21.8	54.6	26.2	65.5	32.8	87.3	39.3	109	52.4	131
100°	4.8	11.9	9.5	23.8	14.3	35.8	19.1	47.7	23.8	59.6	28.6	71.5	35.8	95.3	43.0	119	57.2	143
110°	5.7	14.3	11.4	28.6	17.1	42.9	22.8	57.1	28.5	71.4	34.3	85.7	42.8	114	51.4	143	68.5	171
120°	6.9	17.3	13.9	34.6	20.8	52.0	27.7	69.3	34.6	86.6	41.6	104	52.0	139	62.4	173	83.2	208
130°	8.6	21.5	17.2	42.9	25.7	64.3	34.3	85.8	42.9	107	51.5	129	64.4	172	77.3	215	103	257
140°	10.9	27.5	21.9	55.0	32.9	82.4	43.8	110	54.8	137	65.7	165	82.2	220	98.6	275	-	-
150°	14.9	37.3	29.8	74.6	44.7	112	59.6	149	74.5	187	89.5	224	112	299	-	-	-	-

Visit spray.com/sprayware for online flow rate and spray coverage calculators.



PUMPS

Every operation using spray nozzles requires a method to provide fluid flow. Fluid flow can be provided by gravity, air pressure or mechanical pumps. It is important to understand that pumping systems provide flow, not pressure. Pressure is the result of restricting flow. The output of an unrestricted pump is 0 psi (bar). When a restriction is placed in the flow, line pressure will result.

The main types of pumps are positive displacement and centrifugal. There are others, but the operational principles are the same as for positive displacement and centrifugal pumps.

Positive displacement pumps

A fixed volume of fluid is delivered for every stroke of a piston, or plunger or rotation of a shaft. Examples include piston pumps, plunger pumps, peristaltic pumps and gear pumps. Positive displacement pumps provide high pressure, and regardless of the system characteristics, will deliver a fixed flow every rotation. These pumps must have an unrestricted bypass valve and a pressure relief valve.

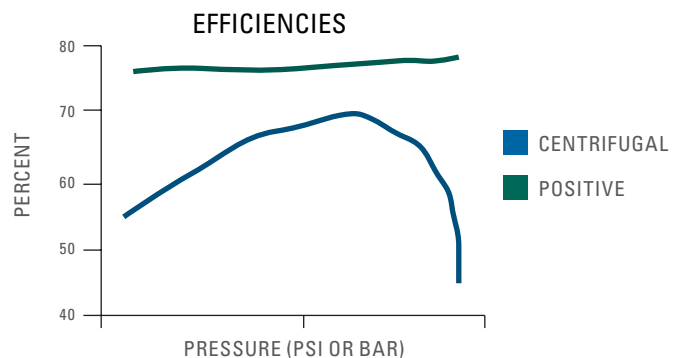
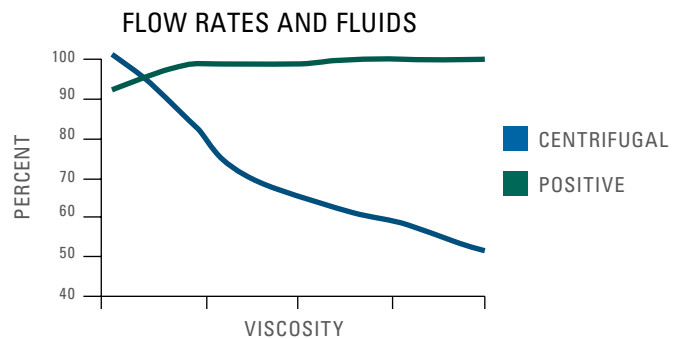
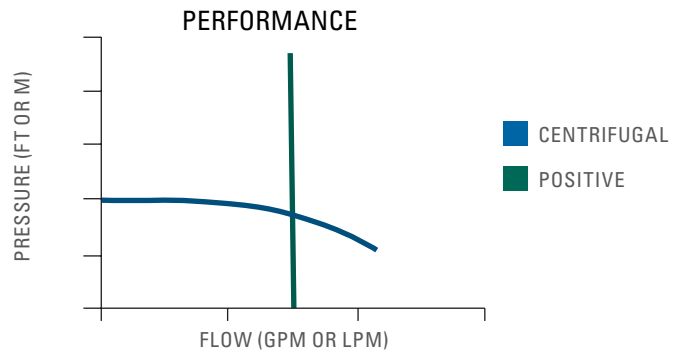
Centrifugal pumps (velocity pumps)

These pumps typically consist of a large vane (impeller) which is turned by a shaft inside a cavity (casing). The geometry of the impeller and casing moves the fluid in a tangential motion. The fluid gets restricted to a smaller volume and is then discharged into the system piping. These types of pumps typically operate at low pressure and high volume. They may also consist of several stages to increase the number of pressures available. These pumps have the unique feature of being able to run while the outlet is blocked. Since the pumps are velocity based, the impeller will spin in the casing fluid without “dead heading” the system itself. It will produce heat and may cavitate the fluid, but it will not build pressure like positive displacement pumps. However, a system bypass and pressure safety valve is still installed in the system to protect components.

HOW PUMP TYPE AFFECTS NOZZLE SELECTION

The flow rates and pressures required by the system will determine the pump choice. There are many styles, sizes and types of pumps available but these general guidelines should prove helpful.

- High flows usually require a centrifugal style pump
- High pressures usually require a positive displacement pump
- Variable Frequency Drive (VFD) pumps may be an option. These pumps allow variable control of speed and flow rates
- Consider the fluid. Specific gravity will affect pump flow rates just as it affects nozzle flow rates
- Pump efficiencies, heat, available power, maintenance and plant conditions should also be considered



SPRAY DROP SIZE (ATOMIZATION)

Accurate drop size information is an important factor in optimizing spray nozzle performance, particularly in industrial applications such as gas cooling, gas conditioning, fire suppression and spray drying.

Drop size refers to the size of the individual spray drops that comprise a nozzle’s spray pattern. Each spray provides a range of drop sizes; this range is referred to as drop size distribution. Drop size distribution is dependent on the spray pattern type and varies significantly from one type to another. The smallest drop sizes are achieved by air atomizing nozzles while the largest drops are produced by full cone hydraulic spray nozzles.

ACTUAL DROP SIZES

- 500 μm
- 1200 μm
- 5500 μm

One inch = 25,400 μm

One millimeter = 1,000 μm

μm = micrometers

Liquid properties, nozzle capacity, spraying pressure and spray angle also affect drop size. Lower spraying pressures provide larger drop sizes. Conversely, higher spraying pressures yield smaller drop sizes. Within each type of spray pattern the smallest capacities produce the smallest spray drops, and the largest capacities produce the largest spray drops.

DROP SIZE BY SPRAY PATTERN TYPE AT VARIOUS PRESSURES AND CAPACITIES

Spray Pattern Type	10 psi (0.7 bar)			40 psi (2.8 bar)			100 psi (7 bar)		
	Capacity		VMD	Capacity		VMD	Capacity		VMD
	gpm	lpm	microns	gpm	lpm	microns	gpm	lpm	microns
Air Atomizing	.005	.02	20	.008	.03	15	12	45	400
	.02	.08	100	8	30	200			
Fine Spray	.22	.83	375	.03	.1	110	.05	.2	110
				.43	1.6	330	.69	2.6	290
Hollow Cone	.05	.19	360	.10	.38	300	.16	.61	200
	12	45	3400	24	91	1900	38	144	1260
Flat Fan	.05	.19	260	.10	.38	220	.16	.61	190
	5	18.9	4300	10	38	2500	15.8	60	1400
Full Cone	.10	.38	1140	.19	.72	850	.30	1.1	500
	12	45	4300	23	87	2800	35	132	1720

Based on a sampling of nozzles selected to show the wide range of possible drop sizes available.

DROP SIZE TERMINOLOGY

Terminology is often a major source of discrepancy and confusion in understanding drop size. To accurately compare drop sizes from one nozzle to another, the same diameters have to be used. Drop size is usually expressed in microns (micrometers). Following are the most popular characteristic diameters and their definitions.

D_{v0.5} : VOLUME MEDIAN DIAMETER (VMD)

A means of expressing drop size in terms of the volume of liquid sprayed. The Volume Median Diameter drop size when measured in terms of volume is a value where 50% of the total volume of liquid sprayed is made up of drops with diameters larger than the median value and 50% with smaller diameters.

D_{v0.9}

A value where 90% of the total volume of liquid sprayed is made up of drops with diameters smaller or equal to this value. This measurement is best suited when complete evaporation of the spray is required.

D₃₂ : SAUTER MEAN DIAMETER (SMD)

A means of expressing the fineness of a spray in terms of the surface area produced by the spray. The Sauter Mean Diameter, is the diameter of a drop having the same volume-to-surface area ratio as the total volume of all the drops to the total surface area of all the drops.

More drop size data is available on all types of spray nozzles. For more information contact your local Spraying Systems Co. sales engineer.

OPERATING PRESSURE

The values given in the tabulation sections of this catalog indicate the most commonly used pressure ranges for the associated spray nozzle or accessory.

Contact your local Spraying Systems Co. sales engineer if your application requires pressure ranges beyond those stated in this catalog.

NOZZLE MATERIALS

For each nozzle there is a selection of “standard” materials that have been determined to meet the usual requirements of the applications most commonly associated with that type of nozzle. Standard materials include brass, steel, various stainless steels, hardened stainless steels, many plastics and various carbides. Spray nozzles can also be supplied in other materials upon special request.

 **NOZZLE WEAR**

Nozzle wear is typically characterized by an increase in nozzle capacity, followed by a general deterioration of the spray pattern. Flat fan spray nozzles with elliptical orifices experience a narrowing of the spray pattern. In other spray pattern types, the distribution within the spray pattern deteriorates without substantially changing the coverage area. The increase in nozzle capacity can sometimes be recognized by a decrease in system operating pressure, particularly when using positive displacement pumps.

Materials having harder surfaces generally provide longer wear life. The chart below provides standard abrasion resistance ratios for different materials to help you determine if you should consider a different material for your nozzles, orifice inserts and/or spray tips.

Materials that offer better corrosion resistance are also available. However, the rate of chemical corrosion on specific nozzle materials is dependent on the solution being sprayed. The corrosive properties of the liquid being sprayed, its percent concentration and temperature, as well as the corrosion resistance of the nozzle material to the chemical must all be considered.

APPROXIMATE ABRASION RESISTANCE RATIOS

Spray Nozzle Material	Resistance Ratio
Brass	1
Polypropylene	1–2
Stainless Steel	4–6
HASTELLOY	4–6
Hardened Stainless Steel	10–15
Stellite	10–15
Ceramics	90–200
Carbides	180–250

See Trademark Registration and Ownership, page i-1.

VISCOSITY

Absolute (dynamic) viscosity is the property of a liquid which resists change in the shape or arrangement of its elements during flow. Liquid viscosity is a primary factor affecting spray pattern formation and, to a lesser degree, capacity. High viscosity liquids – 100 cp or higher – require a higher minimum pressure to begin formation of a spray pattern and provide narrower spray angles as compared to those of water.

TEMPERATURE

The values given in this catalog are based on spraying water at 70°F (21°C). Although liquid temperature changes do not affect the spray performance of a nozzle, they often affect viscosity, surface tension and specific gravity which do influence spray nozzle performance.

SURFACE TENSION

The surface of a liquid tends to assume the smallest possible size; acting, in this respect, like a membrane under tension. Any portion of the liquid surface exerts a tension upon adjacent portions or upon other objects with which it is in contact. This force is in the plane of the surface and its amount per unit of length is surface tension. Its value for water is about 73 dynes per cm at 70°F (21°C). The main effects of surface tension are on minimum operating pressure, spray angle and drop size.

The property of surface tension is more apparent at low operating pressures. A higher surface tension reduces the spray angle, particularly on hollow cone and flat fan spray nozzles. Low surface tensions can allow a nozzle to be operated at a lower pressure.

SUMMARY OF SPRAY PERFORMANCE CONSIDERATIONS

The factors below can affect a spray nozzle’s performance, and the effects can vary based on nozzle type and size. In some applications, there are interrelated factors which may counteract certain effects. For instance, in the case of a hollow cone spray nozzle, increasing the temperature of the liquid decreases the specific gravity, thereby producing a greater flow rate while at the same time decreasing the viscosity which reduces the flow.

Nozzle Characteristics	Increase in Operating Pressure	Increase in Specific Gravity	Increase in Viscosity	Increase in Fluid Temperature	Increase in Surface Tension
Pattern Quality	Improves	Negligible	Deteriorates	Improves	Negligible
Drop Size	Decreases	Negligible	Increases	Decreases	Increases
Spray Angle	Increases then decreases	Negligible	Decreases	Increases	Decreases
Capacity	Increases	Decreases	Full/hollow cone – increases Flat – decreases	Depends on fluid sprayed and nozzle used	No effect
Impact	Increases	Negligible	Decreases	Increases	Negligible
Velocity	Increases	Decreases	Decreases	Increases	Negligible
Wear	Increases	Negligible	Decreases	Depends on fluid sprayed and nozzle used	No effect



ESTIMATING PRESSURE DROPS THROUGH FLUIDLINE ACCESSORIES

The rated capacities listed in this catalog for valves, strainers and fittings typically correspond to pressure drops of approximately 5% of their maximum operating pressure.

[Visit spray.com/sprayware](http://spray.com/sprayware) for an online pressure drop calculator. Or contact your local sales engineer.

APPROXIMATE FRICTION LOSS IN PIPE FITTINGS IN EQUIVALENT FEET (METERS) OF STRAIGHT PIPE

Use the chart below to determine the equivalent length of pipe through fittings to equate the friction loss.

Pipe Size Standard Wt. (in.)	Actual Inside Dia. in. (mm)	Gate Valve FULL OPEN ft. (m)	Globe Valve FULL OPEN ft. (m)	45° Elbow ft. (m)	Run of Standard Tee ft. (m)	Standard Elbow or Run of Tee Reduced 1/2 ft. (m)	Standard Tee Through Side Outlet ft. (m)
1/8	.269 (6.8)	.15 (.05)	8.0 (2.4)	.35 (.11)	.40 (.12)	.75 (.23)	1.4 (.43)
1/4	.364 (9.2)	.20 (.06)	11.0 (3.4)	.50 (.15)	.65 (.20)	1.1 (.34)	2.2 (.67)
1/2	.622 (15.8)	.35 (.11)	18.6 (5.7)	.78 (.24)	1.1 (.34)	1.7 (.52)	3.3 (1.0)
3/4	.824 (21)	.44 (.13)	23.1 (7.0)	.97 (.30)	1.4 (.43)	2.1 (.64)	4.2 (1.3)
1	1.049 (27)	.56 (.17)	29.4 (9.0)	1.2 (.37)	1.8 (.55)	2.6 (.79)	5.3 (1.6)
1-1/4	1.380 (35)	.74 (.23)	38.6 (11.8)	1.6 (.49)	2.3 (.70)	3.5 (1.1)	7.0 (2.1)
1-1/2	1.610 (41)	.86 (.26)	45.2 (13.8)	1.9 (.58)	2.7 (.82)	4.1 (1.2)	8.1 (2.5)
2	2.067 (53)	1.1 (.34)	58 (17.7)	2.4 (.73)	3.5 (1.1)	5.2 (1.6)	10.4 (3.2)
2-1/2	2.469 (63)	1.3 (.40)	69 (21)	2.9 (.88)	4.2 (1.3)	6.2 (1.9)	12.4 (3.8)
3	3.068 (78)	1.6 (.49)	86 (26)	3.6 (1.1)	5.2 (1.6)	7.7 (2.3)	15.5 (4.7)
4	4.026 (102)	2.1 (.64)	113 (34)	4.7 (1.4)	6.8 (2.1)	10.2 (3.1)	20.3 (6.2)
5	5.047 (128)	2.7 (.82)	142 (43)	5.9 (1.8)	8.5 (2.6)	12.7 (3.9)	25.4 (7.7)
6	6.065 (154)	3.2 (.98)	170 (52)	7.1 (2.2)	10.2 (3.1)	15.3 (4.7)	31 (9.4)

AIR FLOW (SCFM AND NLPM) THROUGH SCHEDULE 40 STEEL PIPE

Applied Pressure psig	Nominal Standard Pipe Size (scfm)											Applied Pressure bar	Nominal Standard Pipe Size (nlpm)										
	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"		1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
5	.5	1.2	2.7	4.9	6.6	13.0	27	40	80	135	240	0.3	14.2	34.0	76.5	139	187	370	765	1130	2265	3820	6796
10	.8	1.7	3.9	7.7	11.0	21	44	64	125	200	370	0.7	22.7	48.1	110	218	310	595	1245	1810	3540	5665	10480
20	1.3	3.0	6.6	13.0	18.5	35	75	110	215	350	600	1.4	36.8	85.0	187	370	525	990	2125	3115	6090	9910	16990
40	2.5	5.5	12.0	23	34	62	135	200	385	640	1100	2.8	70.8	155	340	650	960	1755	3820	5665	10900	18120	31150
60	3.5	8.0	18.0	34	50	93	195	290	560	900	1600	4.1	99.1	227	510	965	1415	2630	5520	8210	15860	25485	45305
80	4.7	10.5	23	44	65	120	255	380	720	1200	2100	5.5	133	297	650	1245	1840	3400	7220	10760	20390	33980	59465
100	5.8	13.0	29	54	80	150	315	470	900	1450	2600	6.9	164	370	820	1530	2265	4250	8920	13310	25485	41060	73625



FLOW OF WATER THROUGH SCHEDULE 40 STEEL PIPE – PRESSURE DROP

Flow gpm	Pressure Drop in psi for Various Pipe Diameters 10 ft. Length Pipe																Flow lpm	Pressure Drop in bar for Various Pipe Diameters 10 m Length Pipe																		
	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	5"	6"	8"		1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	5"	6"	8"			
.3	.42																1	.07																		
.4	.70	.16															1.5	.16	.04																	
.5	1.1	.24															2	.26	.06																	
.6	1.5	.33															2.5	.40	.08																	
.8	2.5	.54	.13														3	.56	.12	.03																
1.0	3.7	.83	.19	.06													4	.96	.21	.05	.02															
1.5	8.0	1.8	.40	.12													6	2.0	.45	.10	.03															
2.0	13.4	3.0	.66	.21	.05												8	3.5	.74	.17	.05	.01														
2.5		4.5	1.0	.32	.08												10		1.2	.25	.08	.02														
3.0		6.4	1.4	.43	.11												12		1.7	.35	.11	.03														
4.0		11.1	2.4	.74	.18	.06											15		2.6	.54	.17	.04	.01													
5.0			3.7	1.1	.28	.08											20			.92	.28	.07	.02													
6.0			5.2	1.6	.38	.12											25			1.2	.45	.11	.03													
8.0			9.1	2.8	.66	.20	.05										30			2.1	.62	.15	.04	.01												
10				4.2	1.0	.30	.08										40				1.1	.25	.08	.02												
15					2.2	.64	.16	.08									60				.54	.16	.04	.02	.006											
20					3.8	1.1	.28	.13	.04								80				.93	.28	.07	.03	.009											
25						1.7	.42	.19	.06								100					.43	.12	.05	.01											
30						2.4	.59	.27	.08								115					.58	.14	.06	.015											
35						3.2	.79	.36	.11	.04							130					.72	.18	.08	.02	.01										
40							1.0	.47	.14	.06							150						.23	.10	.03	.012										
45							1.3	.59	.17	.07							170						.29	.13	.04	.016										
50							1.6	.72	.20	.08							190						.36	.16	.05	.02										
60							2.2	1.0	.29	.12	.04						230						.50	.23	.07	.03	.009									
70								1.4	.38	.16	.05						260							.32	.09	.04	.01									
80								1.8	.50	.20	.07						300							.38	.11	.04	.02	.007								
90								2.2	.62	.25	.09	.04					340							.50	.14	.06	.02	.009								
100								2.7	.76	.31	.11	.05					380							.61	.18	.07	.03	.01								
125									1.2	.47	.16	.08	.04				470								.28	.11	.04	.02	.009							
150									1.7	.67	.22	.11	.06				570								.39	.15	.05	.03	.01							
200									2.9	1.2	.39	.19	.10				750								.64	.26	.09	.04	.02	.007						
250										.59	.28	.15	.05				950									.14	.06	.03	.01							
300										.84	.40	.21	.07				1150									.19	.09	.05	.02							
400											.70	.37	.12	.05			1500										.16	.08	.03	.01						
500												.57	.18	.07			1900											.13	.04	.02						
750													.39	.16	.04		2800												.09	.03	.009					
1000														.68	.27	.07		3800											.16	.06	.02					
2000															1.0	.26		7500													.23	.06				

Recommended capacity range for each size is shown in shaded areas.
 For pipe lengths greater than 10 ft. (3 m), the pressure loss is proportional to the length. For 50 ft. (15 m) of pipe, the pressure drop is approximately 5 times the value in the table.

MAINTAINING SPRAY NOZZLES

Like any precision component, spray nozzles wear over time. Spray nozzle wear can be hard to detect. Small changes in performance can result in quality problems and wasted water, chemicals and electricity. The cost of using worn nozzles can be very significant – tens of thousands of dollars or more per year. Detecting nozzle wear in the early stages can prevent a significant profit drain.

USING NOZZLES THAT ARE SPRAYING JUST 15% OVER THE RATED CAPACITY*

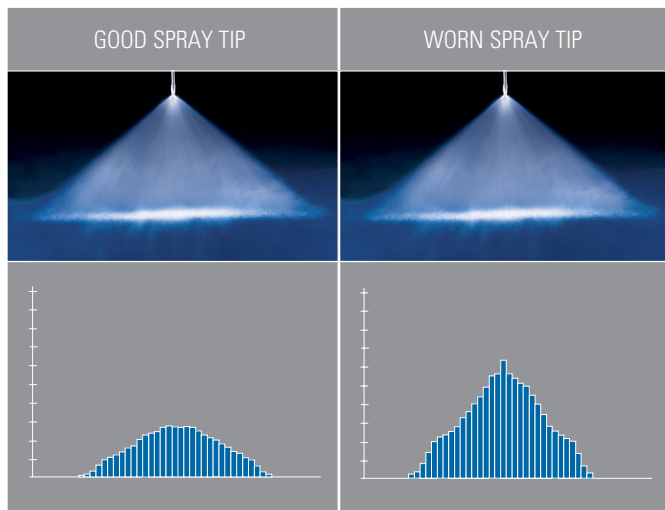
	WASTE	COST OF EXCESS
WATER	1,701,835 gallons (6,442,146 liters)	US \$4,680
CHEMICALS	170,165 gallons (644,145 liters)	US \$170,164
WASTEWATER DISPOSAL	1,872,000 gallons (7,086,291 liters)	US \$7,956
TOTAL COST OF USING WORN NOZZLES:		US \$182,800

*Based on total system flow of 100 gpm (379 lpm). Water cost of US \$2.75/1000 gallons (3,785 liters). Chemical cost of US \$1.00 per gallon (liter) and a dilution ratio of 10:1. System operates 2080 hours per year. Increased electricity cost, scrap and downtime due to quality problems are not included.

DETECTING WORN SPRAY NOZZLES

Visually inspecting nozzles is a start but unless wear is significant, it may not be detectable.

The graphic below illustrates this problem. The spray tip on the left is new and sprays properly. The spray tip on the right is worn and sprays 30% over capacity. The difference is undetectable by inspecting the nozzle, but spray collection data reveals the difference between the two tips.



WATCH FOR THESE SIGNS OF NOZZLE WEAR:

- **Quality control issues and increased scrap.** Check for uneven coating, cooling, drying or cleaning and changes in temperature, dust content and humidity
- **Flow rate change:**
 - For centrifugal pumps: monitor flow meter readings to detect increases or collect and measure the flow from the spray nozzle for a given period of time at a specific pressure and compare them to flow rate readings from new, unused spray nozzles
 - For positive displacement pumps: monitor the liquid line pressure for decreases; the flow rate will remain constant
- **Spray pressure in the nozzle manifold:**
 - For centrifugal pumps: monitor for increases in liquid volume sprayed. The spraying pressure is likely to remain the same
 - For positive displacement pumps: monitor pressure gauge for decreases in pressure and reduction in impact on sprayed surfaces. The liquid volume sprayed is likely to remain the same. Also, monitor for increases in pressure due to clogged spray nozzles
- **Deterioration of spray pattern quality.** Visually inspect the spray pattern for changes. Check the spray angle with a protractor. Measure the width of the spray pattern on the sprayed surface

REPLACING WORN NOZZLES

Inspecting and maintaining your nozzles on a regular basis will help identify wear and extend service life. However, wear will occur over time and the only solution is to replace your nozzles. Here are a few guidelines to help you determine the optimal replacement interval:

- Are worn nozzles affecting product or process quality? If so, replace nozzles as soon as any wear is evident
- Is water conservation a priority? If so, replace nozzles as soon as wear is evident
- How much are you spending by continuing to use worn nozzles? How do the additional costs for water, chemicals, electricity and wastewater disposal compare with the cost of replacement nozzles?
- Is precise spray performance important to your overall process? If so, you may want to set pre-determined dates for nozzle replacement such as annual or semi-annual maintenance shutdowns

For more information on nozzle maintenance and replacement, visit spray.com. Or, contact your local sales engineer for assistance developing a nozzle maintenance program.

TABLE OF EQUIVALENTS
VOLUMETRIC UNIT

	Cubic Centimeter	Fluid Ounce	Pound of Water	Liter	US Gallon	Cubic Foot	Cubic Meter
Cubic Centimeter	•	.034	2.2×10^{-3}	.001	2.64×10^{-4}	3.53×10^{-5}	1.0×10^{-6}
Fluid Ounce	29.4	•	.065	.030	7.81×10^{-3}	1.04×10^{-3}	2.96×10^{-5}
Pound of Water	454	15.4	•	.454	.12	.016	4.54×10^{-4}
Liter	1000	33.8	2.2	•	.264	.035	.001
US Gallon	3785	128	8.34	3.785	•	.134	3.78×10^{-3}
Cubic Foot	28320	958	62.4	28.3	7.48	•	.028
Cubic Meter	1.0×10^6	3.38×10^4	2202	1000	264	35.3	•

LIQUID PRESSURE

	lb/in ² (psi)	Ft Water	Kg/Cm ²	Atmosphere	Bar	Inch Mercury	kPa (kilopascal)
lb/in ² (psi)	•	2.31	.070	.068	.069	2.04	6.895
Ft Water	.433	•	.030	.029	.030	.882	2.99
Kg/Cm ²	14.2	32.8	•	.968	.981	29.0	98
Atmosphere	14.7	33.9	1.03	•	1.01	29.9	101
Bar	14.5	33.5	1.02	.987	•	29.5	100
Inch Mercury	.491	1.13	.035	.033	.034	•	3.4
kPa (kilopascal)	.145	.335	.01	.009	.01	.296	•

LINEAR UNIT

	Micron	Mil	Millimeter	Centimeter	Inch	Foot	Meter
Micron	•	.039	.001	1.0×10^{-4}	3.94×10^{-5}	–	–
Mil	25.4	•	2.54×10^{-2}	2.54×10^{-3}	.001	8.33×10^{-5}	–
Millimeter	1000	39.4	•	.10	.0394	3.28×10^{-3}	.001
Centimeter	10000	394	10	•	.394	.033	.01
Inch	2.54×10^4	1000	25.4	2.54	•	.083	.0254
Foot	3.05×10^5	1.2×10^4	305	30.5	12	•	.305
Meter	1.0×10^6	3.94×10^4	1000	100	39.4	3.28	•

MISCELLANEOUS EQUIVALENTS

Unit	Equivalent
Ounce	28.35 g
Pound	.4536 kg
Horsepower	.746 kW
British Thermal Unit	.252 kcal
Square Inch	6.452 cm ²
Square Foot	.09290 m ²

MISCELLANEOUS FORMULAS

Unit	Formula
Fahrenheit (°F)	= $9/5$ (°C) + 32
Celsius (°C)	= $5/9$ (°F) – 32
Circumference of a Circle	= $3.1416 \times \text{Dia.}$
Area of a Circle	= $.7854 \times (\text{Dia.})^2$
Volume of a Sphere	= $.5236 \times (\text{Dia.})^3$
Area of a Sphere	= $3.1416 \times (\text{Dia.})^2$

DIMENSIONS

The catalog tabulations show orifice dimensions as “Nom.” (nominal).

READ THE FOLLOWING INSTRUCTIONS:



WARNING:

All safety related and operating instructions should be read before the nozzle is operated. Follow all operating instructions. Failure to do so could result in serious or fatal injury.



WARNING:

Spraying Systems Co. strongly recommends the use of appropriate safety equipment when working with potentially hazardous chemicals.

This equipment includes but is not limited to:

- Protective hat
- Safety glasses or face shield
- Chemical-resistant gloves and apron
- Long sleeve shirt and long pants



WARNING:

It is important to recognize proper safety precautions when using a pressurized spray system. Fluids under pressure can penetrate skin and cause severe injury. Seek medical attention immediately.



WARNING:

Before use, be sure appropriate connections are secure and made to withstand weight and reaction forces of the operating unit.

NOTE: Always remember to carefully read the chemical manufacturer's label and follow all directions.



WARNING:

When dealing with pressure applications, the system pressure should never exceed the lowest rated component. Always know your system and all component capabilities, maximum pressures and flow rates.



WARNING:

It is important to operate equipment within the temperature range of all components. Also, insure appropriate time lapse or proper safety equipment is used when handling components after they're exposed to high temperatures.



WARNING:

Before performing any maintenance, make sure all liquid supply lines to the machine are shut off and/or disconnected and chemicals/fluids are drained and not pressurized.



WARNING:

Do not use any equipment outside the intended purposes of the product. Misuse can result in personal injury or product damage.



WARNING:

The use of any chemicals requires careful control of all worker hygiene. Follow all MSDS or safety precautions provided by the manufacturer.



WARNING:

Spraying Systems Co. does not manufacture or supply any of the chemicals used with our nozzles and is not responsible for their effects. Because of the large number of chemicals that could be used and their different chemical reactions, the buyer and user of this equipment should determine compatibility of the materials used and any of the potential hazards involved.

